

Polycarbonate

DESCRIPTION:

Polycarbonate provides a good balance of stiffness, impact resistance, abrasion resistance, high & low temperature performance, and colorability. Available as a natural colored, colorable compound.

PROPERTY	TYPICAL VALUE	UNITS	ASTM METHOD
PHYSICAL			
Rockwell Hardness	118	R scale	D-785
Specific Gravity	1.20		D-792
Melt Flow Rate (300°C, 1.2 kg)	2.5	g/10 min	D-1238
MECHANICAL			
Flexural Modulus	340,000	psi	D-790
Flexural Strength	13500	%	D-790
Tensile Strength @ yield	9000	psi	D-638
Tensile Modulus @ yield	4530	psi	D-638
Notched Izod Impact @ 23°C	14.0	ft-lb/in	D-256
THERMAL			
Heat Deflection Temp 0.250" @ 64 psi 0.250" @ 264 psi	2 8 0 270	° F ° F	D-648
Coefficient of Linear Thermal Expansion	3.8×10^{-5}	in/in/°F	E-831
Brittleness Temp	-200	°F	D-746